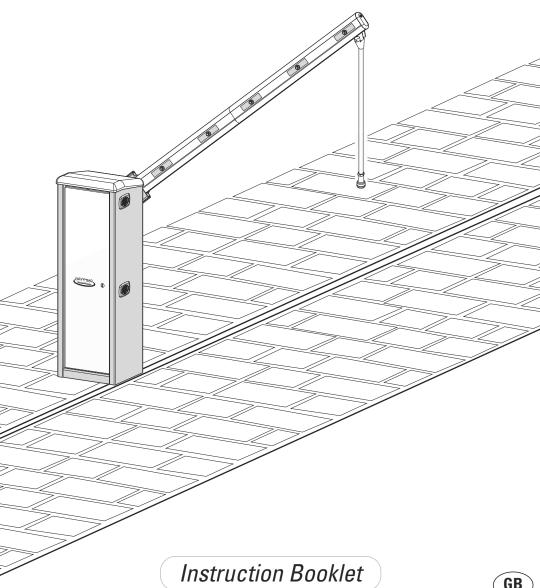
# **BAYT 980**

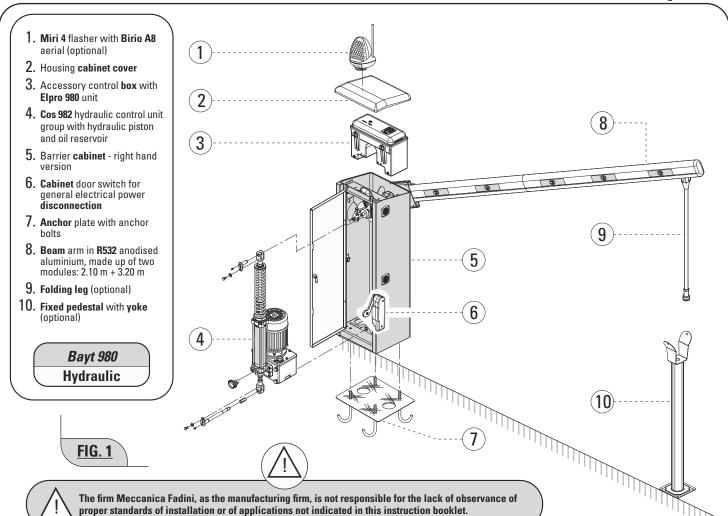
# Oil-Hydraulic barrier for traffic control of from 3 to 8 metres wide

**INOX** Stainless Steel and Painted Versions Version with aluminium fencing Version with cabled hinged road barrier beam Folding or fixed leg with yoked pedestal Fully convertible to right and left versions Fixed braking when opening and adjustable when closing Road barrier beams set up for flashing LED lamps





GB



## INSTRUCTIONS TO BE FOLLOWED BEFORE INSTALLATION OF THE AUTOMATED MECHANISM

# FOR PERFECT APPLICATION AND FUNCTION OF THE BAYT 980 IT IS RECOMMENDED THAT THE FOLLOWING EXPLANATION POINTS AND THEIR RESPECTIVE DRAWINGS FOUND IN THIS INSTRUCTION BOOKLET ARE FOLLOWED.

IMPORTANT: THE ENTIRE INSTALLATION MUST BE PERFORMED BY QUALIFIED TECHNICAL PERSONNEL,
WITH RESPECT FOR THE EN 12453 - EN 12445 SAFETY REGULATIONS
AND MACHINE DIRECTIVE 2006/42/CE.
CARRY OUT A CAREFUL RISK ANALYSIS ACCORDING TO THE REGULATIONS IN FORCE.

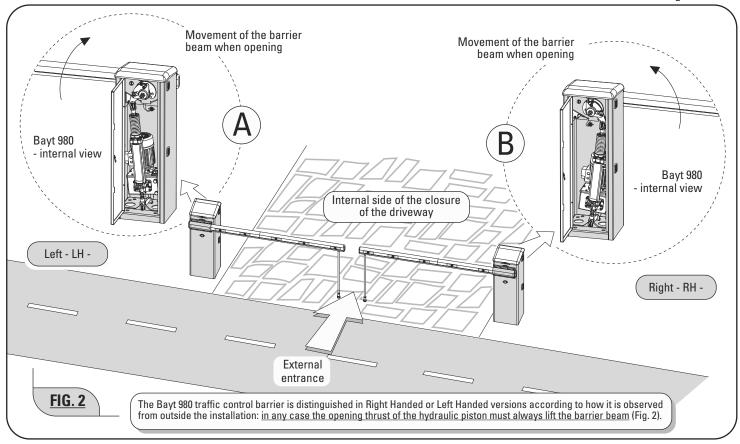
# /Ì\

#### PRELIMINARY WARNINGS FOR SAFETY AND THE PROPER OPERATION OF THE SYSTEM

Before proceeding to the actual installation of the automated mechanism in the ground it is necessary to verify as follows:

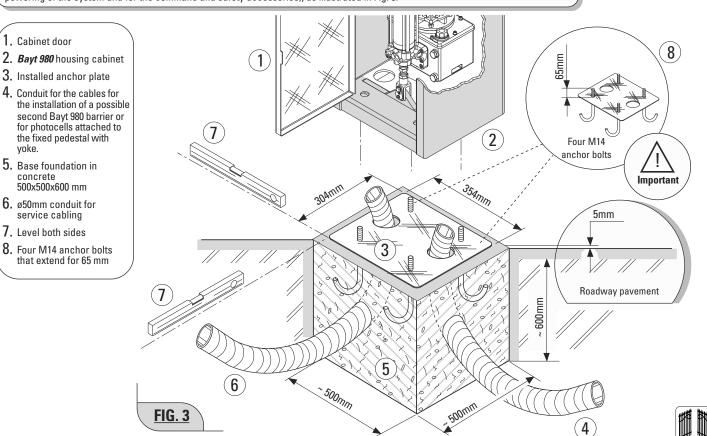
- The installation, inspection, testing, risk analysis and following maintenance procedures must be performed by qualified and authorised technical personnel.
- This automated mechanism has been designed for the exclusive use with the minimum required safety, signalling and command accessories, which are indicted in this booklet.
- Any other application not expressly indicated in this booklet could bring about malfunction or damages to things or persons.
- Check and verify the consistency of the terrain so as to avoid future settling or deformation in the area in which the automated mechanism is to be installed.
- Check and verify in the immediate vicinity of the site and underneath it that there are no service conduits that could interfere with the necessary excavations in the ground.
- Verify that, in the immediate vicinity and underneath the site of the installation of the accessories, there are no sources of electromagnetic disturbances, such that the magnetic/electromagnetic fields of any possible metallic mass detection loops and of all the system command and control electronics for the device might be masked or unduly influenced.
- Check and verify that the electrical mains supply lines powering the electrical motor are 230V±10% at 50Hz.
- Electrical power supply for the *Bayt 980* must be delivered by way of electrical cables with a section of 1 mm² for a maximum distance of 50 metres. For distances longer than 50 metres it is recommended that cables with sections suitable for a proper standard of installation be used.
- During the entire movement of the barrier beam there must be no obstacles or aerial contacts that obstruct its movement.
- For any necessary substitutions of elements or accessories, utilise only original components indicated by the manufacturing firm.
- All of the packing material and other waste must be disposed of through specialised firms. Do not dispose of toxic substances into the environment. The Meccanica Fadini Company is not responsible for any damages brought about by improper utilisation or any use that is not specifically indicated in this booklet. Furthermore, it will not respond for malfunctions due to the use of materials or accessories not indicated by the same firm.
- The manufacturing firm reserves the right to bring about modifications to this booklet without notice.
- All of the drawings and figures in this booklet are purely indicative and may not represent a real installation. It is the job of the installer to verify them and adapt them to the actual requirements.





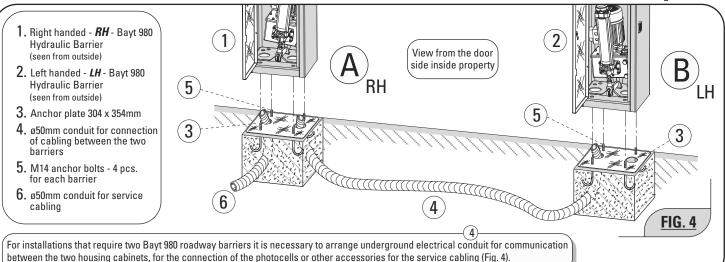
The first operation to be carried out is the cementing of the Anchor Plate into the ground on a levelled surface obtained through the pouring of a cement slab, paying attention that the longer side corresponds to the cabinet door side. It is necessary then to arrange one or two flex conduit tubes with a 50mm diameter, which will enable the later passage of the electrical service cables (Electrical powering of the system and for the command and safety accessories), as illustrated in Fig. 3.

- 1. Cabinet door
- 3. Installed anchor plate
- 4. Conduit for the cables for the installation of a possible second Bayt 980 barrier or for photocells attached to the fixed pedestal with voke.
- 5. Base foundation in concrete
- 6. ø50mm conduit for service cabling
- 7. Level both sides

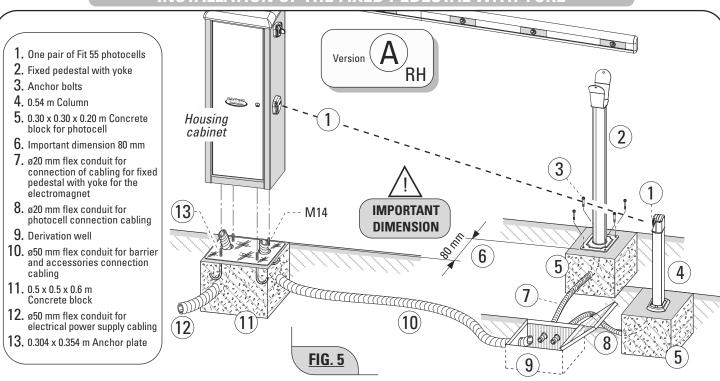


Important: screw down the entire length of the threading of the anchor bolts to the anchor plate before cementing it in its site.

Important: the anchor plate must be perfectly levelled before it is cemented using a level in both directions. Furthermore, it is necessary that it be raised by 5 mm from the level of the roadway pavement (Fig.3).

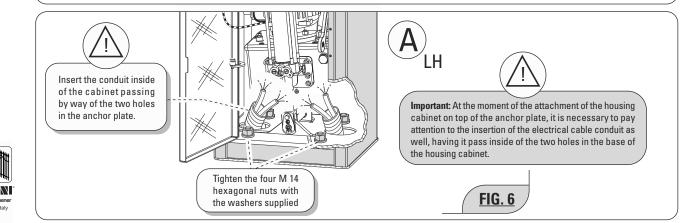


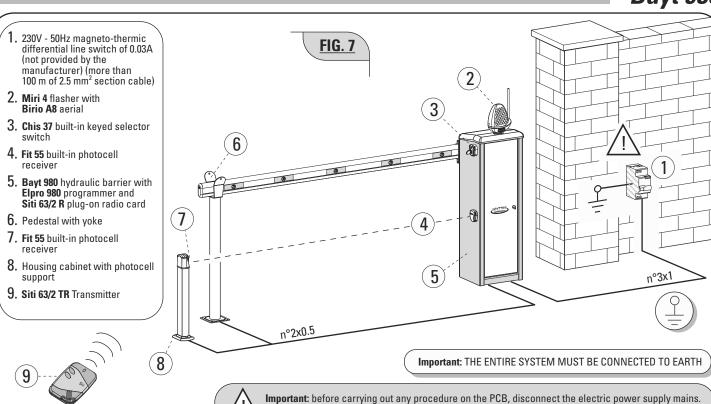
## INSTALLATION OF THE FIXED PEDESTAL WITH YOKE



For the installation of the "Fixed pedestal with yoke" - 2 - it is necessary to arrange a service conduit for the passage of electrical cabling for the photocells or for a possible application of the electromagnet (optional) anchoring the "Aluminium Barrier Beam" between the barrier and the fixed pedestal with yoke - 2 -; this operation must be performed after having set the Bayt 980 foundation plate at a distance determined by the length of the barrier beam from the fixed pedestal - 2 - 80 mm out of line from the corner of the housing cabinet base (Fig. 5).

Once the **Anchor Plate** Anchor Plate has been well set in the ground (it is necessary to wait until the concrete has set), the Bayt 980 **housing cabinet** may be installed and then tighten the four **M14 hexagonal nuts** securely with their relative **washers** (screwing them down tight on the anchor bolts extruding from the base of the cabinet) as illustrated in Fig. 6.





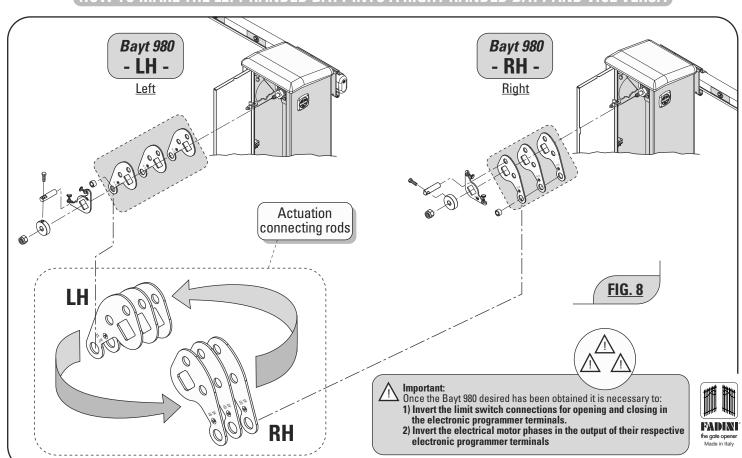
Important: all of the electrical connections and the cabling must be carried out to standard, with respect for the proper rules of installation, according to the safety regulations in force (Machine Directive 2006/42/CE) and must be performed by qualified technical personnel, formulating a complete risk analysis and adopting suitable safety measures in the filling out of the Technical File, according to the EN 12445 ed EN 12453 Regulations.

be examined thoroughly.

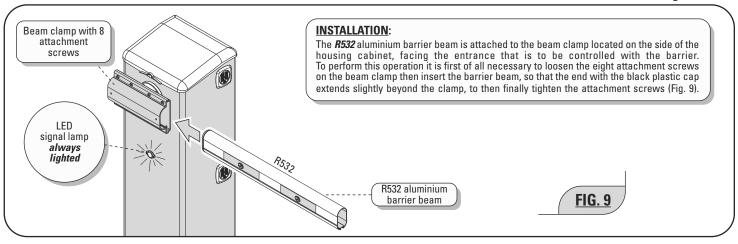
It is furthermore recommended that the booklet "Safety Regulations" made available by Meccanica Fadini

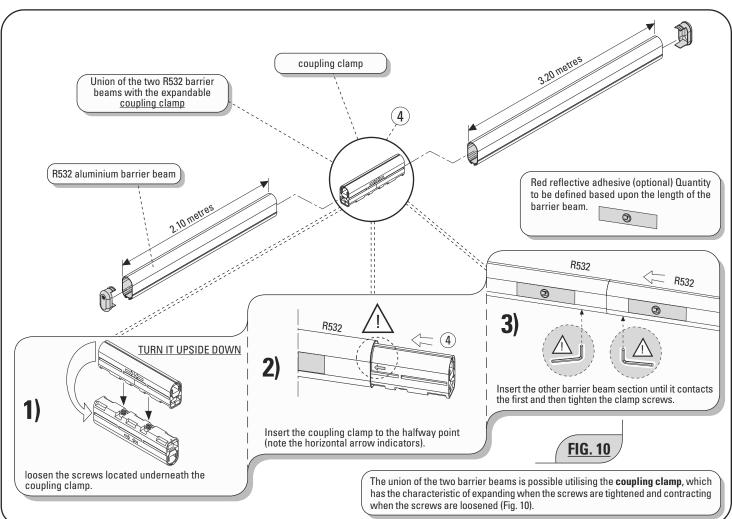
- For the Electrical power supply of the electrical motor and the flasher, electrical cables with a section of 1 mm<sup>2</sup> will be utilised for a maximum distance of 50 metres. For distances longer than 50 metres it is recommended that cables with sections suitable for a proper standard of installation be used. For all of the accessories external to the electrical control panel, electrical cables with wires of a section of 0.5 mm<sup>2</sup> may be utilised.

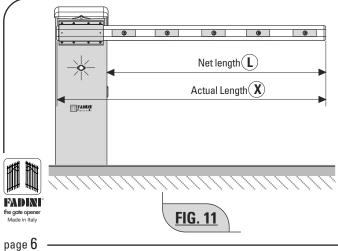
## HOW TO MAKE THE LEFT HANDED BAYT INTO A RIGHT HANDED *BAYT* AND VICE VERSA



# INSTALLATION OF THE BARRIER BEAM AND POSSIBLE COMBINATIONS



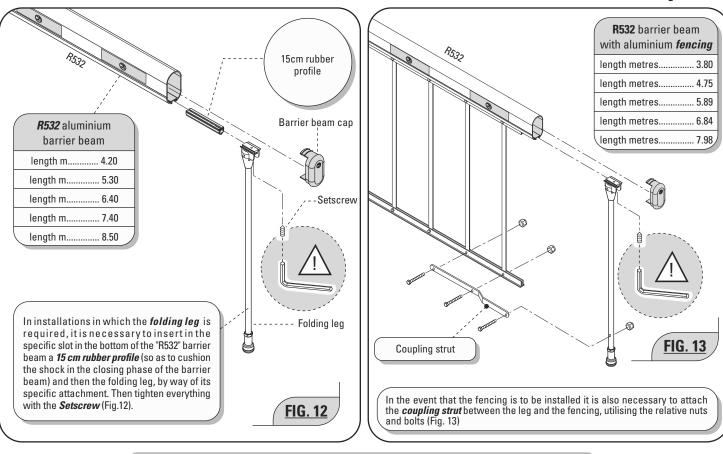




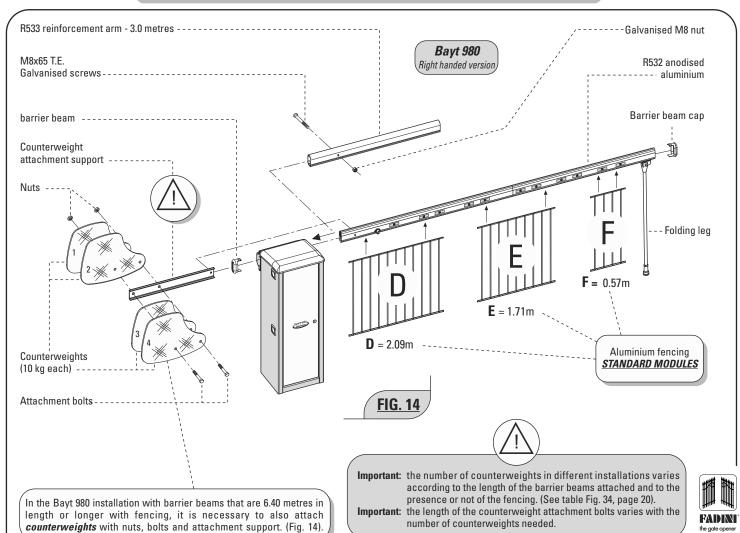
Ad	ctual length maximum dimensions (metres)	X	roa	gth for the dway etres)	L
Barrier beam	3.20		metre	s <b>2.85</b>	
"	2.10 + 2.10 =	. 4.20		3.85	
"	3.20 + 2.10 =	. 5.30		4.95	
"	3.20 + 3.20 =	. 6.40		6.05	
"	3.20 + 2.10 + 2.10 =	. 7.40		7.05	
,	3.20 + 3.20 + 2.10 =	.8.50		8.15	

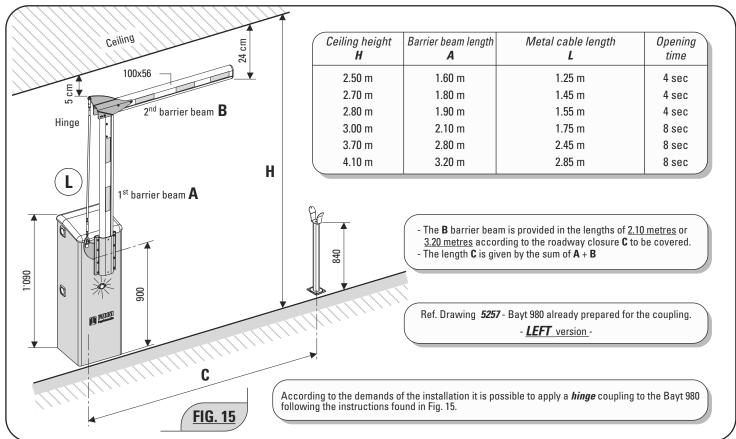
## **COMBINATIONS**:

The R532 barrier beam is provided in two modules: of **2.10 metres** and of **3.20 metres**, with the possibility of making up barrier beams of different lengths, as represented in the table in Fig.11.

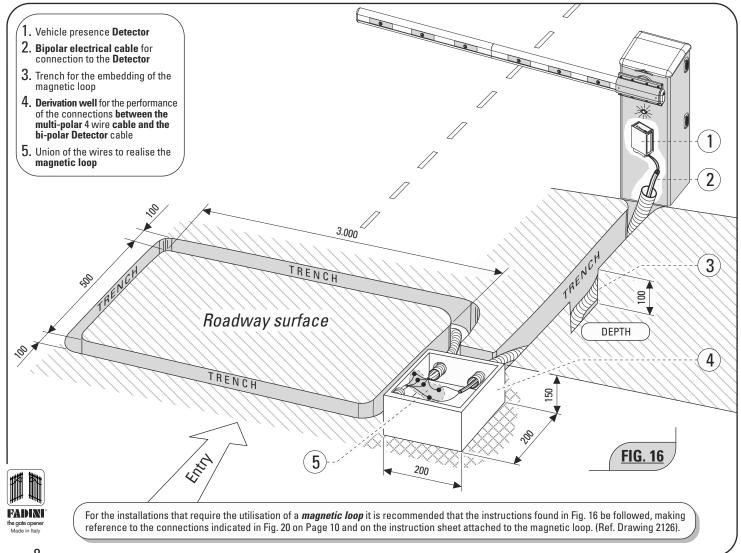


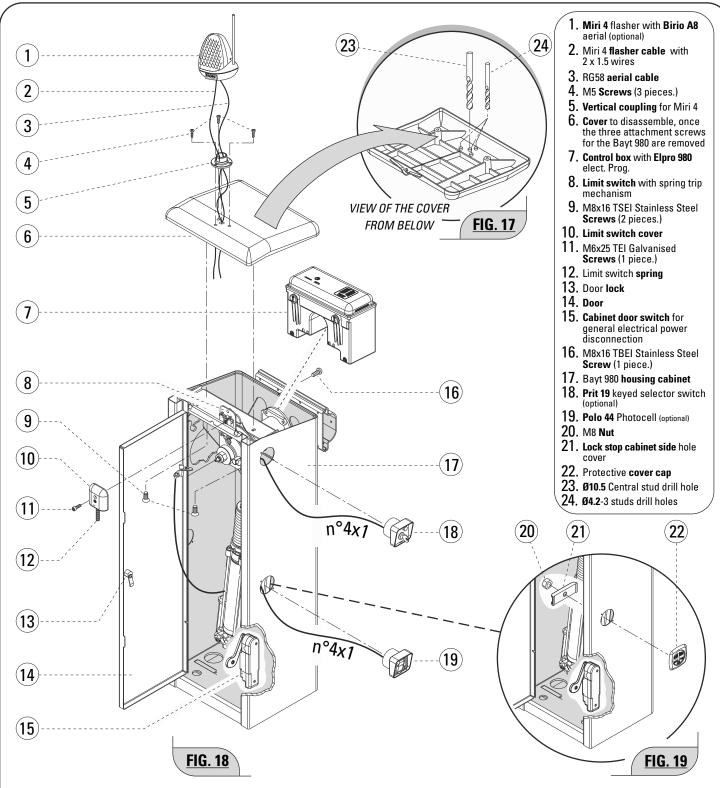
# **INSTALLATION OF COUNTERWEIGHTS ON THE BAYT 980**





# **INSTALLATION OF THE BAYT 980 WITH MAGNETIC LOOP**

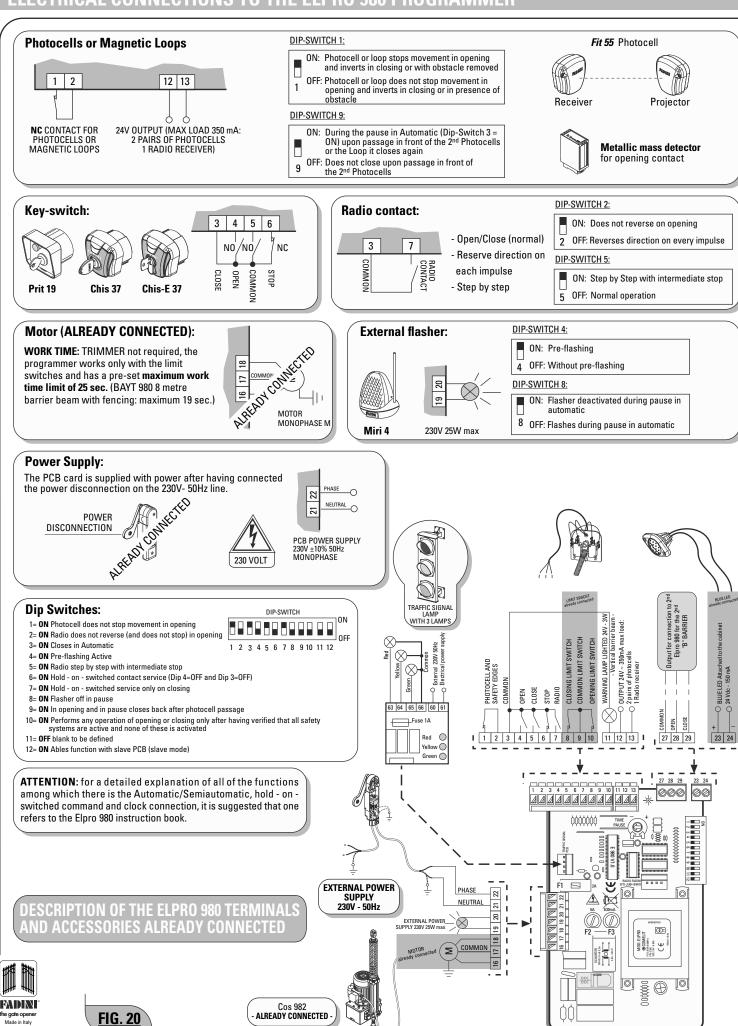




- Loosen and remove the three "M8" attachment screws (9 and 16) of the cabinet cover (6) (Fig. 18).
- Turn the cover (6) upside down and drill with a 4.2 mm diameter bit and thread the three M5 studs (24) for the attachment of the "Miri 4" flasher (1) (Fig. 17).
- The central stud of the cover (23) must be drilled out with a 10.5 mm diameter bit to enable the passage of the electrical power supply cable for the "Miri 4" flasher and for the possible insertion of the "RG58" coaxial cable for the "Birio A8" aerial (Fig. 17).
- Then run the electrical cables through the central 10.5mm diameter hole and attach the vertical coupling (5) for the "Miri 4" flasher (1) with the three "M5" screws (4) on the outside of the cover (Fig.18).
- Replace the cover on the housing cabinet (Ref. 17) and attach it with the three M8 screws so as to cover the Bayt 980 cabinet, as shown in Fig. 18.

In order to install the Polo 44 photocells and the Prit 19 selector switch on the housing cabinet, it is necessary to remove the **protective covers** (22) unscrewing the **M8 nut** (20) from inside of the cabinet and then removing the **stop plate** (21) (Fig. 19). The **housing cabinet** is in this way prepared for the attachment of all of the operational accessories (Fig.18).





#### **Electrical connections:**

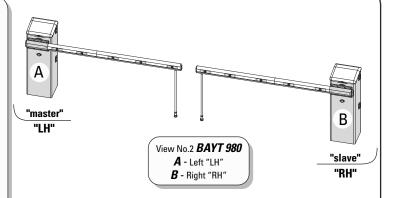
- Elpro 980-A: Perform all of the connections necessary for the operation of the Bayt 980-A. Any command accessories, radio PCB or whatnot, must be connected exclusively to the Elpro 980-A.
- Elpro 980-B: Power the PCB, jumper the NC connections (Stop, photocell and safety switches) and finally connect the motor and the limit switches of the Bayt 980-B

Set the Dip-Switch 12 = **ON** 

DIP-SWITCH N°12=0N

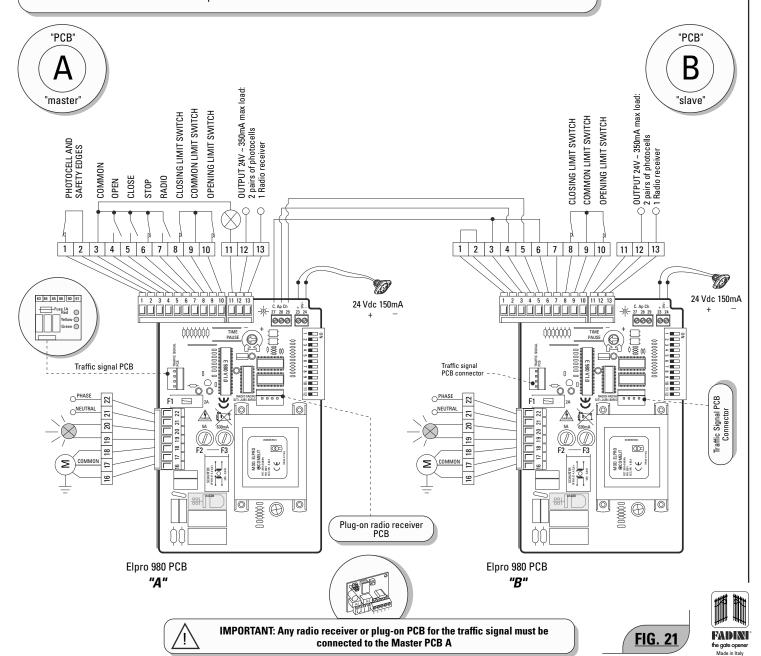
ON = 2 Bayt 980s in simultaneous mode
OFF= single Bayt 980 master mode
12

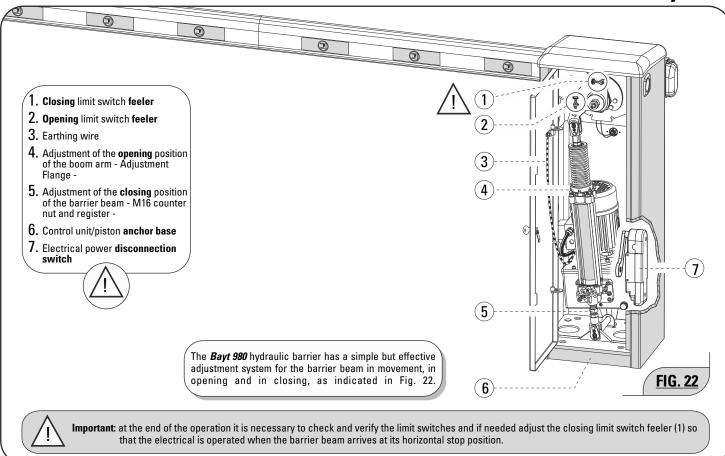
3) Connect the 27, 28, 29 terminals of the Elpro 980-A (master) respectively with the 3, 4, 5 terminals of the Elpro 980-B (slave).

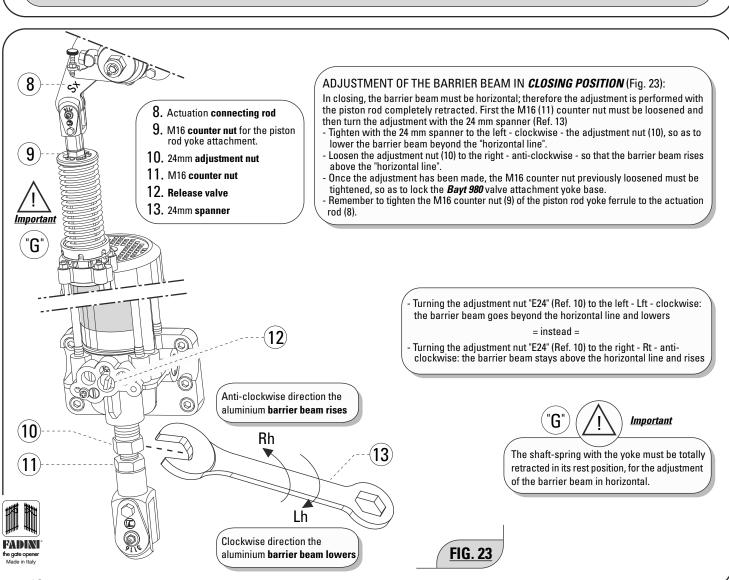


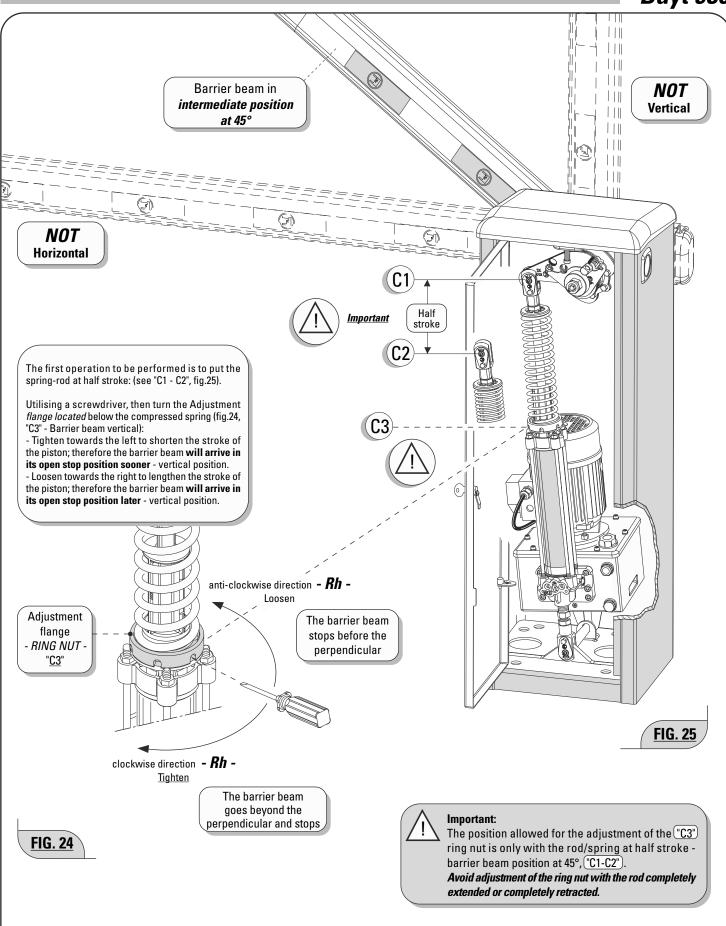
Before completing all of the electrical connections necessary, distinguish the Elpro 980 of the **A "Master"** Barrier, which commands the Elpro 980 in the **B - "Slave"** Barrier.

**ATTENTION**: in the case of simultaneous barriers it is suggested that they are set with an equal barrier beam length and speed, otherwise the master barrier between the two must be that with the longer barrier beam length or that with the slowest speed.





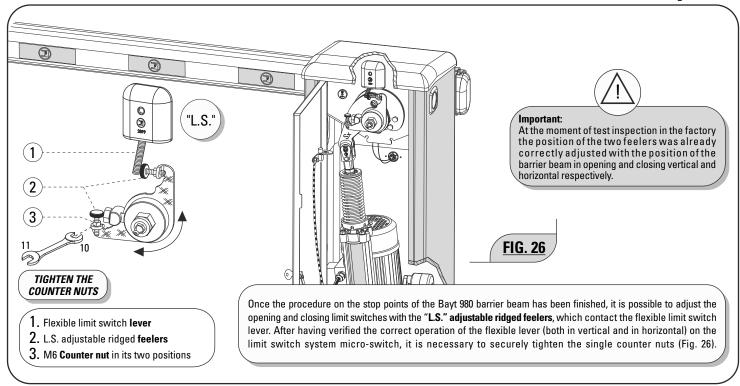




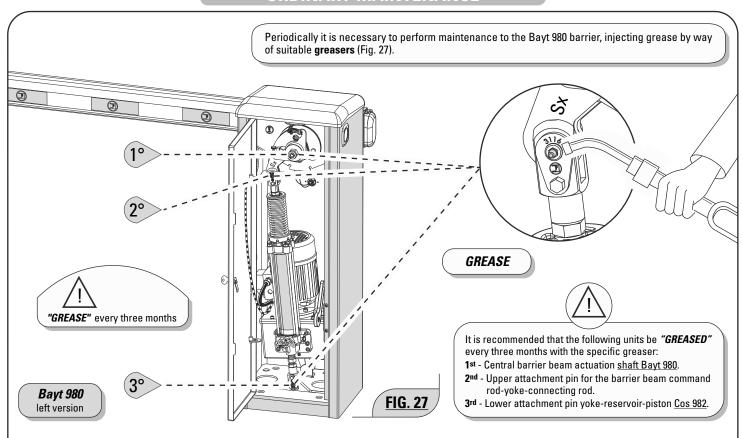
#### $\sqrt{\mathsf{ADJUSTMENT}}$ of the barrier beam in **opening position**

It is important that the entire operation comes about when the barrier beam **is not in its vertical or horizontal stop position** (fig 25). With the barrier **beam in an intermediate position** at 45° and the rod therefore at its half stroke point, it is possible to adjust the barrier beam in opening.





## **ORDINARY MAINTENANCE**



For optimum performance of the system over time according to safety regulations, it is necessary to perform proper maintenance and monitoring of the entire installation (for the automation, the electronic equipment installed and for the cabling connected to these). Only qualified technical personnel must perform the entire installation, filling out the Maintenance Manual indicated in the specific Regulation Book (to be requested):

- Hydraulic mechanism: maintenance inspection check at least every 6 months;
- Electronic equipment and safety systems: inspection check at least once every month;
- Ordinary and extraordinary maintenance must be agreed on between the principal and the maintenance firm.
- Dispose of the packaging containers, such as the cardboard, plastic sheeting, foam padding, etc., through specialised waste disposal firms.
   DO NOT DISPOSE OF EITHER WASTE OR TOXIC SUBSTANCES INTO THE ENVIRONMENT.
- In the event of the removal of the "Cos 982" Actuator, do not cut the electrical wires, but remove them from the terminal loosening the setscrews in the derivation box.





#### Important:

At the moment of the test inspection in the factory the thrust force has already been calibrated and set as a function of the speed and the length of the barrier beam.





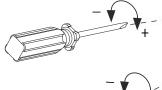
Clockwise (TIGHTENING): increases thrust force

To obtain a greater thrust force it is necessary to tighten the regulators in a clockwise direction, while turning them in an anti-clockwise direction gives a lesser thrust force (Fig. 28).

> Cos 982 Vertical

> > position

**Red** regulator: adjustment of the thrust of the opening boom arm







### Slowing of the barrier beam:

- + Tightening increases the braking of the barrier beam.
- Loosening decreases the braking of the barrier beam.

The braking of the Bayt 980 barrier beam in its horizontal can be finely adjusted to the required degree by way of the screw adjustment located on the valve body, in the Slowing position. Fig.28





## IMPORTANT:

Do not put oil into the reservoir. It has already been filled.

= APR13 =

To check the oil level in the reservoir of the Cos 982, the piston must be perpendicular to the housing cabinet of the Bayt 980.



Release) Fig. 28.

turn the release key in an anticlockwise direction (do not loosen any more than one turn)

In the situation in which there is an electrical power failure, it is possible to make the movement of the barrier beam manual by acting on the regulator located between the two regulators for maximum and minimum pressure with the specific unlocking spanner (Manual



Do not put oil into the reservoir. It has already been filled.

In the "Cos 982" hydraulic piston it is possible to adjust the thrust force necessary for the movement of the Bayt 980 barrier beam, with the possibility of the acting on the adjustment regulator for the maximum and the minimum hydraulic circuit pressure in the oil reservoir valve body. This will assure a regular movement and total anti-crush protection at the same time.

Green regulation:

adjustment of the thrust of the

horizontal *closing* barrier beam

The two regulators, one Red and one Green, are positioned frontally on the valve block, at the base of the barrier beam actuation piston.

- regulator that adjusts the aluminium barrier - <u>Red:</u> beam vertical opening thrust.
- **Green:** regulator that adjusts the aluminium barrier beam horizontal descent

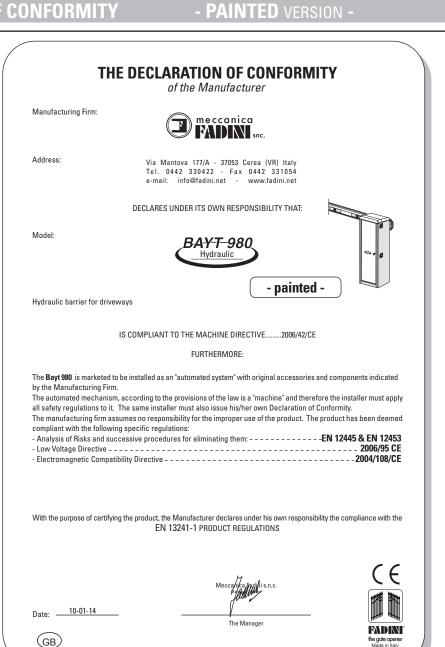
Bayt 980 hvdraulic



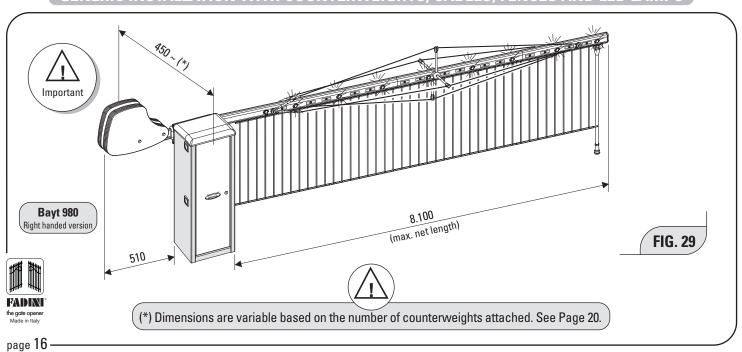
#### Important:

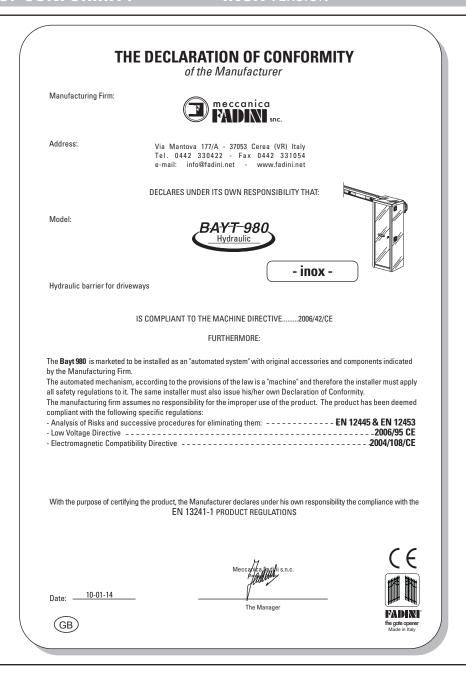
At the moment of the test inspection in the factory the thrust force has already been calibrated and set as a function of the speed and the length of the boom arm.



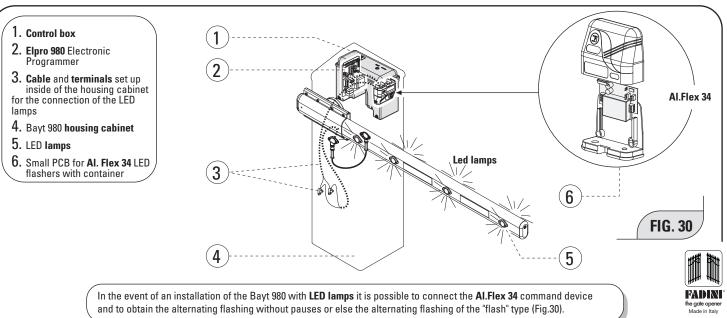


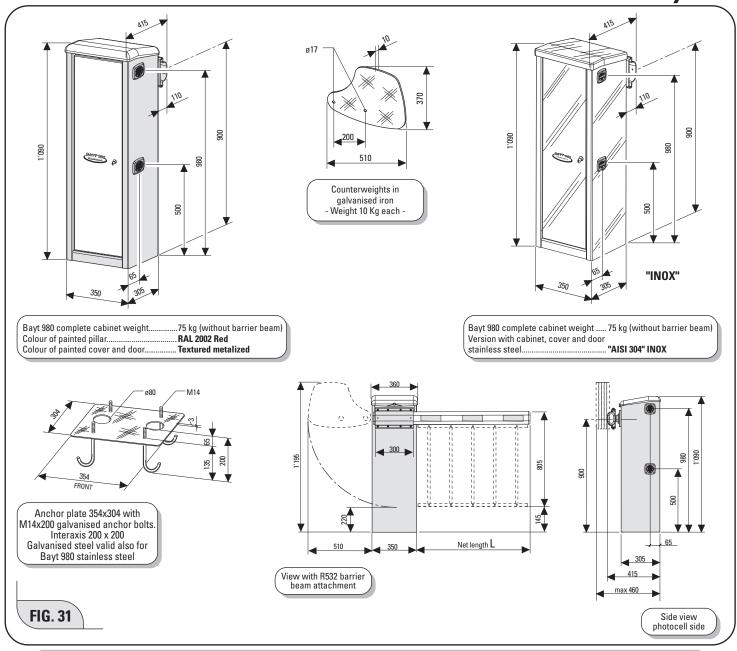
# GENERIC INSTALLATION WITH COUNTERWEIGHTS, CABLES, FENCES AND LED LAMPS



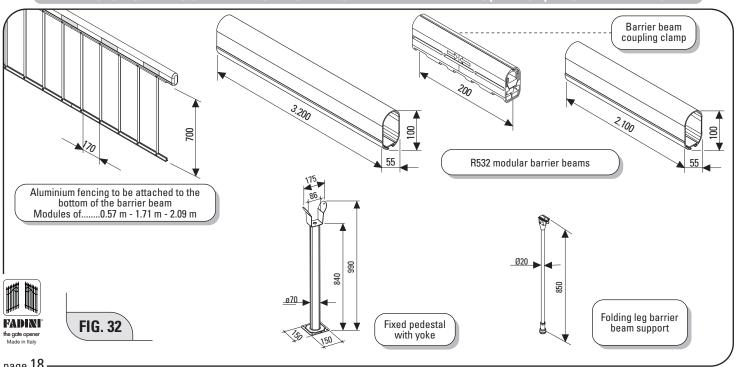


# POSSIBILITY OF INSTALLATION OF THE ALUMINIUM BARRIER BEAM WITH "LED" LAMPS.





# ONS MEASUREMENTS ALUMINIUM BARRIER BEAMS

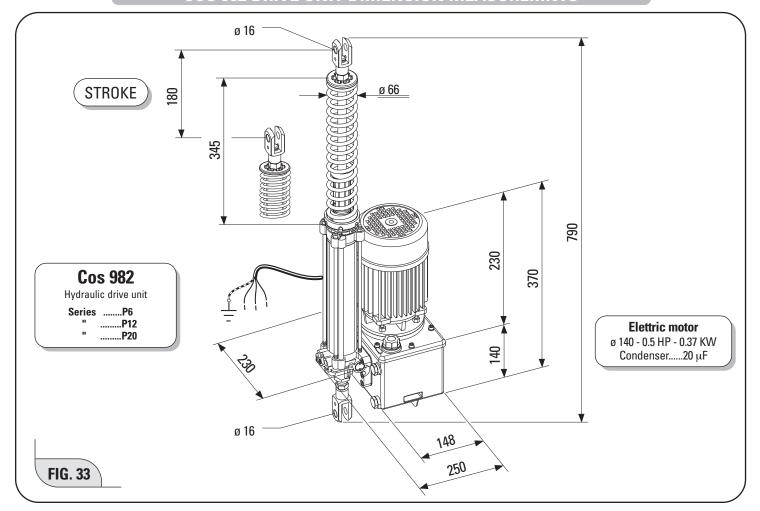


# PERFORMANCE OF THE BARRIER IN RELATION TO OPENING TIMES

PERFORMANCE (4 s - 4,2)	0 m beam)	
Frequency of use		very intensive
Service cycle	opening 4 s - dwell 4 s	s - closing 4 s - dwell 4 s
Complete cycle time		16 s
Complete cycles opening-d	well-closing-dwell	No. 225/hour
Annual cycles (with 8 hours	of use per day)	No. 657.000
PERFORMANCE (14 s - 6,4	40 m beam with fence)	
Frequency of use		very intensive
Service cycle	opening 14 s - dwell 7 s	- closing 14 s - dwell 7 s
Complete cycle time		42 s
Complete cycles opening-d	well-closing-dwell	No. 86/hour
Annual cycles (with 8 hours	of use per day)	No. 251.000

PERFORMANCE (8 s - 6,40	) m beam)			
Frequency of use		very intensive		
Service cycle	opening 8 s - dwell 4 s	- closing 8 s - dwell 4 s		
Complete cycle time		24 s		
Complete cycles opening-dv	well-closing-dwell	No. 150/hour		
Annual cycles (with 8 hours	Annual cycles (with 8 hours of use per day) No. 438.000			
PERFORMANCE (19 s - 8,5	i0 m beam with fence)			
Frequency of use		very intensive		
Service cycle ope	ening 19 s - dwell 10 s - o	closing 19 s - dwell 10 s		
Complete cycle time		58 s		
Complete cycles opening-dy	Mawh-prisol-close	No. 62/hour		
	well closing awell	140.02/11041		

# **COS 982 DRIVE UNIT DIMENSION MEASUREMNTS**



# TECHNICAL SPECIFICATIONS - BAYT 980 -

TECHNICAL SPECIFICATIONS ELECTRIC MOTORS	
Power output	0,37 kW (0,5 HP)
Absorbed power	510 W
Frequency	50 Hz
Supply voltage	230 Vac
Absorbed current	2,4 A
Capacitor	20 μF
Motor rotation speed	1.350 rpm
Intermittent service	S3



Do not put oil into the reservoir. It has already been filled.

OIL HVDDAILLIC BAOTOD DUBAD HAD	UT COC 002		
OIL-HYDRAULIC MOTOR-PUMP UNIT - COS 982 -			
Working pressure	20 atm		
Max. pressure	40 atm		
Oil type	Oil Fadini - Item 708L		
Reservoire capacity	2,5 liters		
Static weight	22,5 kg		
Working temperature	-20 °C +80 °C (*)		
Protection standards	IP 65 (inside the housing)		
Weight (without beam)	75 kg		
Colour of the housing	RAL 2002 Orange Red		
Door and top colour	Metallic grey, pebbled		

(\*) -40 °C with specific optional accessories (Ref. General Catalogue).

**Bayt 980** Oil-hydraulic



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	1	1		1	1				
3 sec.	no Spring	Barrier beam 3.20 m	7 lamps	no Fence	no Cables	no Counterweights	piston Ø30		
4 sec. no Spring	and Coming a	Barrier beam <b>3.20 m</b>	7 lamps	no Fence		5 0.11	no Cables		
	no Spring	Barrier beam <b>4.20 m</b>	9 lamps	no Fence	no Cables	no Counterweights	piston <b>Ø40</b>		
8 sec. wit				9 lamps	with Fence				
	with Spring	Barrier beam <b>4.20 m</b>	9 lamps	no Fence	no Cables	no Counterweights	piston <b>Ø40</b>		
	With Opinig	Barrier beam <b>5.30 m</b>	11 lamps		no Fence	no oubics	no obditionweights	p.o.co 2 10	
		Barrier beam <b>6.40 m</b>	13 lamps						
14 sec. with s		Barrier beam <b>4.20 m</b>	9 lamps						
		Barrier beam <b>5.30 m</b>	11 lamps	with Fence		no Counterweights	piston <b>Ø50</b>		
				no Fence	no Cables				
	with Spring	Spring Barrier beam <b>6.40 m</b>	13 lamps	with Fence		Counterweights n∞4x10Kg			
		Barrier beam <b>7.40 m</b>	15 lamps		Counterweights n∞3x10Kg				
		Bar	Barrier beam 8.50 m	17 lamps	no Fence	with Cables	Counterweights n∞7x10Kg		
19 sec. with		Barrier beam <b>6.40 m</b>	13 lamps	with Fence	no Cables	Counterweights n∞4x10Kg			
		Barrier beam <b>7.40 m</b> with Spring		no Fence		Counterweights n∞3x10Kg			
	with Spring		15 lamps	with Fence		Counterweights n∞6x10Kg	piston <b>Ø60</b>		
				no Fence	with Cables	Counterweights n∞7x10Kg	Dev		
		Barrier beam <b>8.50 m</b>	17 lamps	with Fence		Counterweights n∞9x10Kg	Bay Oil-hy		

**SPECIFIC SUGGESTIONS** 



FIG. 34

The development of the firm MECCANICA FADINI has always been based upon the guarantee of the quality of its products and on the  $existence\ of\ a\ TOTAL\ QUALITY\ CONTROL\ system,\ which\ has\ guaranteed\ the\ maintenance\ of\ quality\ levels\ over\ time\ and\ a\ constant$ updating of the European Regulations, in the framework of a continuous process of improvement.

Before installation on the part of qualified technical personnel, it is suggested that the Safety Regulations Booklet made available by Meccanica Fadini be examined.



Installer's stamp



Directive 2003/108/CE Disposal of electrical and electronic goods

DISPOSE PROPERLY OF SUBSTANCES HAZARDOUS FOR THE ENVIRONMENT



Via Mantova, 177/A - 37053 Cerea (VR) Italy - Tel. +39 0442 330422 - Fax +39 0442 331054 e-mail: info@fadini.net - www.fadini.net



The manufacturing firm reserves the right to modify this manual without notice; in addition it assumes no responsibility for possible errors or damages to things or persons.